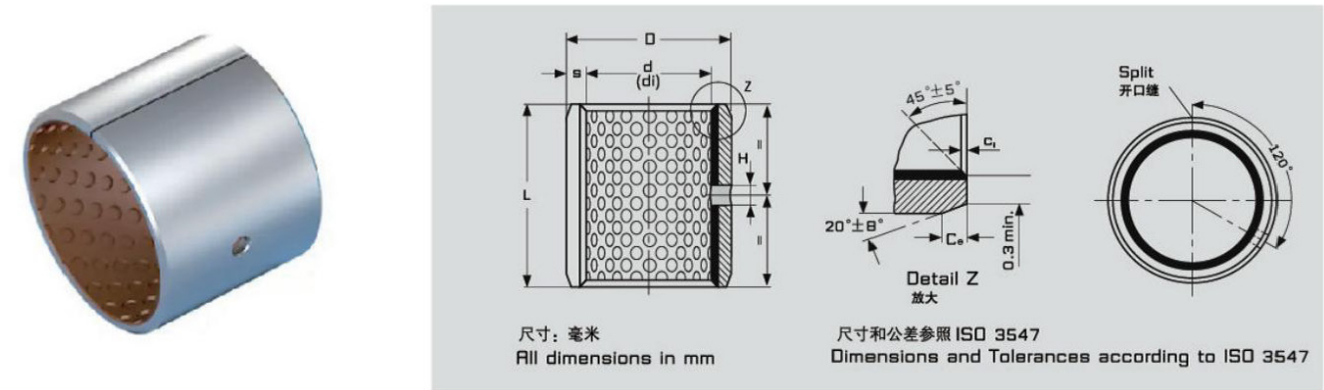


直套规格及公差

Sleeve Bushing Specification & Tolerance



内外倒角尺寸表
Inside & Outside Chamfers

壁厚 Wall thickness S	内倒角 Inside Chamfer C _i	外倒角 Outside Chamfer C _e
1.00	0.30±0.20	0.60±0.40
1.50	0.40±0.30	0.60±0.40
2.00	0.40±0.30	1.20±0.40
2.50	0.60±0.30	1.80±0.60

直套型号标注方式
Bushing Symbol

直套型号标注方式 Bushes Symbol	CNB- □	× ×	× ×
直套型号 Bushing Type			
直套内径 Bushing I.D.			
直套高度 Bushing Length			

型号 Part No	内径 Internal Diameter			外径 External Diameter			高度 Length	壁厚 Wall thickness	油孔直径 Oil hole-ΦH
	内径 d	装配轴径 Shaft-Φd _s	装配后内径 Φd _f	外径 D	装配座孔 Housing- ΦD _H	理论外径 公差 O.D.ΦD _t	ID<80L±0.25	s	
							ID>80L±0.25		
CNB-2 1010	10	10.000 9.978	10.108 10.040	12	12.018 12.000	+0.065 +0.030	10	9.987 9.972	3
CNB-2 1012							12		4
CNB-2 1015							15		
CNB-2 1020							20		
CNB-2 2225	12	12.000 11.973	12.108 12.040	14	14.018 14.000		10		3
CNB-2 1212							12		4
CNB-2 1215							15		
CNB-2 1220							20		
CNB-2 1225							25		
CNB-2 1415	14	14.000 13.973	14.108 14.040	16	16.018 16.000		15		4
CNB-2 1420							20		
CNB-2 1425							25		
CNB-2 1510	15	15.000 14.973	15.108 15.040	17	17.018 17.000		10		3
CNB-2 1512							12		4
CNB-2 1515							15		
CNB-2 1520							20		
CNB-2 1525							25		

型号 Part No	内径 Internal Diameter			外径 External Diameter			高度 Length	壁厚 Wall thickness	油孔直径 Oil hole-ΦH		
	内径 d	装配轴径 Shaft-Φd _s	装配后内径 Φd _s	外径 D	装配座孔 Housing- ΦD _H	理论外径 公差 O.D.ΦD _t	ID<80L±0.25	s			
							ID>80L±0.25				
CNB-2 1615	16	16.000 15.973	16.108 16.040	18	18.018 18.000	+0.065 +0.030	15		4		
CNB-2 1620						20					
CNB-2 1625						25					
CNB-2 1815	18	18.000 17.973	18.111 18.040	20	20.021 20.000	+0.075 +0.035	15			9.987 9.972	
CNB-2 1820							20				
CNB-2 1825							25				
CNB-2 2010	20	20.000 19.967	20.131 20.050	23	23.021 23.000		10				
CNB-2 2015							15				
CNB-2 2020							20				
CNB-2 2025							25				
CNB-2 2030							30				
CNB-2 2215							15				
CNB-2 2220	22	22.000 21.967	22.131 22.050	25	25.021 25.000		20				
CNB-2 2225							25				
CNB-2 2230							30				
CNB-2 2515	25	25.000 24.967	25.131 25.050	28	28.021 28.000	15					
CNB-2 2520						20					
CNB-2 2525						25					
CNB-2 2530						30					
CNB-2 2820	28	28.000 27.967	28.155 28.060	32	32.025 32.000	20					
CNB-2 2825						25					
CNB-2 2830						30					
CNB-2 3020	30	30.000 29.967	30.155 30.060	34	34.025 34.000	20					
CNB-2 3030						30					
CNB-2 3040						40					
CNB-2 3220	32	32.000 31.961	32.155 32.000	36	36.025 36.000	+0.085 +0.045			20		
CNB-2 3230						30					
CNB-2 3235						35					
CNB-2 3240						40					
CNB-2 3520	35	35.000 34.961	35.155 35.060	39	39.025 39.000		20				
CNB-2 3530							30				
CNB-2 3535							35				
CNB-2 3540							40				
CNB-2 3550							50				



型号 Part No	内径 Internal Diameter			外径 External Diameter			高度 Length	壁厚 Wall thickness	油孔直径 Oil hole-ΦH	
	内径 d	装配轴径 Shaft-Φd _s	装配后内径 Φd _s	外径 D	装配座孔 Housing- ΦD _H	理论外径 公差 O.D.ΦD _t	ID<80L±0.25	s		
							ID>80L±0.25			
CNB-2 4020	40	40.000 39.961	40.155 40.060	44	44.025 44.000	+0.085 +0.045	20	1.970 1.935	8	
CNB-2 4030							30			
CNB-2 4040							40			
CNB-2 4050							50			
CNB-2 4520	45	45.000 44.961	45.195 45.080	50	50.025 50.000		25	2.460 2.415		
CNB-2 4530							30			
CNB-2 4540							40			
CNB-2 4545							45			
CNB-2 4550							50			
CNB-2 5040	50	50.000 49.961	50.200 50.080	55	55.030 55.000		40			2.460 2.415
CNB-2 5050						50				
CNB-2 5060						60				
CNB-2 5520	55	55.000 54.954	55.200 55.080	60	60.030 60.000	20	2.460 2.415			
CNB-2 5525						25				
CNB-2 5530						30				
CNB-2 5540						40				
CNB-2 5550						50				
CNB-2 5560						60				
CNB-2 6030	60	60.000 59.954	60.200 60.080	65	65.030 65.000	+0.100 +0.055		30		
CNB-2 6040								40		
CNB-2 6060								60		
CNB-2 6070								70		
CNB-2 6540	65	65.000 64.954	65.262 65.100	70	70.030 70.000		40	2.450 2.384		
CNB-2 6550							50			
CNB-2 6560							60			
CNB-2 6570							70			
CNB-2 7040	70	70.000 69.954	70.262 70.100	75	75.030 75.000		40		8	
CNB-2 7050							50			
CNB-2 7065							65			
CNB-2 7070							70			
CNB-2 7080							80			
CNB-2 7540	75	75.000 74.954	75.262 75.100	80	80.030 80.000		40			2.450 2.384
CNB-2 7560							60			
CNB-2 7580							80			

型号 Part No	内径 Internal Diameter			外径 External Diameter			高度 Length	壁厚 Wall thickness	油孔直径 Oil hole-ΦH
	内径 d	装配轴径 Shaft-Φ _{d_s}	装配后内径 Φ _{d_a}	外径 D	装配座孔 Housing- ΦD _H	理论外径 公差 O.D.ΦD _t	ID<80L±0.25	s	
							ID>80L±0.25		
CNB-2 8040	80	80.000 79.954	80.267 80.100	85	85.035 85.000	+0.120 +0.070	40	2.450 2.384	9.5
CNB-2 8060							60		
CNB-2 8080							80		
CNB-2 80100							100		
CNB-2 8530	85	85.000 84.946	85.267 85.100	90	90.035 90.000		30		
CNB-2 8540							40		
CNB-2 8560							60		
CNB-2 8580							80		
CNB-2 85100							100		
CNB-2 9040	90	90.000 89.946	90.267 90.100	95	95.035 90.000		40		
CNB-2 9060							60		
CNB-2 9080							80		
CNB-2 9090							90		
CNB-2 90100							100		
CNB-2 9560	95	95.000 94.946	95.267 95.100	100	100.035 100.000		60		
CNB-2 95100							100		
CNB-2 10050	100	100.000 99.946	100.267 100.100	105	105.035 105.000		50		
CNB-2 10060							60		
CNB-2 10080							80		
CNB-2 10095							95		
CNB-2 100115							115		
CNB-2 10560	105	105.000 104.946	105.267 105.100	110	110.035 110.000		60		
CNB-2 105110							110		
CNB-2 105115							115		
CNB-2 11060	110	110.000 109.946	110.267 105.100	115	115.035 115.000		60		
CNB-2 110110							110		
CNB-2 110115	115	115.000 114.946	115.267 115.100	120	120.035 120.000		115		
CNB-2 11550							50		
CNB-2 11570							70		
CNB-2 12060	120	120.000 119.946	120.272 120.100	125	125.040 125.000	+0.170 +0.100	60		
CNB-2 120100							100		
CNB-2 120110							110		
CNB-2 12560	125	125.000 124.937	125.272 125.000	130	130.040 130.000		60		
CNB-2 125100							100		
CNB-2 125110							110		



型号 Part No	内径 Internal Diameter			外径 External Diameter			高度 Length	壁厚 Wall thickness	油孔直径 Oil hole-ΦH
	内径 d	装配轴径 Shaft-Φd _s	装配后内径 Φd _s	外径 D	装配座孔 Housing- ΦD _H	理论外径 公差 O.D.ΦD _t	ID<80L±0.25	s	
							ID>80L±0.25		
CNB-2 13050	130	130.000 129.937	130.280 130.130	135	135.040 135.000	+0.170 +0.100	50	2.435 2.380	9.5
CNB-2 13060							60		
CNB-2 13080							80		
CNB-2 130100							100		
CNB-2 13560	135	135.000 134.937	135.280 138.130	140	140.040 140.000		60		
CNB-2 13580							80		
CNB-2 14050	140	140.000 139.937	140.280 140.130	145	145.040 145.000		50		
CNB-2 14060							60		
CNB-2 14080							80		
CNB-2 14100							100		
CNB-2 15050	150	150.000 149.937	150.280 150.130	155	155.040 155.000		50		
CNB-2 15060							60		
CNB-2 15080							80		
CNB-2 1501003							100		
CNB-2 16050	160	160.000 159.937	160.280 160.130	165	165.040 165.000		50		
CNB-2 16060							60		
CNB-2 16080							80		
CNB-2 160100							100		
CNB-2 17050	170	170.000 169.937	170.280 170.130	175	175.040 175.000		50		
CNB-2 17060							60		
CNB-2 17080							80		
CNB-2 170100							100		
CNB-2 18050	180	180.000 179.937	180.286 180.130	185	185.046 185.000	+0.210 +0.130	50		
CNB-2 18060							60		
CNB-2 18080							80		
CNB-2 180100							100		
CNB-2 19050	190	190.000 189.928	190.286 190.130	195	195.046 195.000		50		
CNB-2 19060							60		
CNB-2 19080							80		
CNB-2 190100							100		
CNB-2 190120							120		
CNB-2 20050	200	200.000 199.928	200.286 200.130	205	205.046 205.000		50		
CNB-2 20060							60		
CNB-2 20080							80		

型号 Part No	内径 Internal Diameter			外径 External Diamenter			高度 Length	壁厚 Wall thickness	油孔直径 Oil hole-ΦH
	内径 d	装配轴径 Shaft-Φd _s	装配后内径 Φd _s	外径 D	装配座孔 Housing- ΦD _H	理论外径 公差 O.D.ΦD _t	ID<80L±0.25	s	
							ID>80L±0.25		
CNB-2 20080	200	200.00 199.928	200.286 200.130	205	205.046 205.000	+0.210 +0.130	80	2.435 2.380	9.5
CNB-2 200100							100		
CNB-2 200120							120		
CNB-2 22050	220	220.00 219.928	220.286 220.130	225	225.046 225.000		50		
CNB-2 22060							60		
CNB-2 22080							80		
CNB-2 220100							100		
CNB-2 220120							120		
CNB-2 24050	240	240.000 239.928	240.286 240.130	245	245.046 245.000		50		
CNB-2 24060							60		
CNB-2 24080							80		
CNB-2 240100							100		
CNB-2 240120							120		
CNB-2 25050	250	250.000 249.928	250.292 250.130	255	255.052 255.000		50		
CNB-2 25060							60		
CNB-2 25080							80		
CNB-2 250100							100		
CNB-2 250120							120		
CNB-2 26050	260	260.000 259.919	260.292 260.130	265	265.052 265.000	+0.260 +0.170	50		
CNB-2 26050							60		
CNB-2 26080							80		
CNB-2 260100							100		
CNB-2 260120							120		
CNB-2 28050	280	280.000 279.919	280.292 280.130	285	285.052 285.000		50		
CNB-2 28060							60		
CNB-2 28080							80		
CNB-2 280100							100		
CNB-2 280120							120		
CNB-2 30050	300	300.00 299.919	300.292 300.130	305	305.052 305.000		50		
CNB-2 30060							60		
CNB-2 30080							80		
CNB-2 300100							100		
CNB-2 300120							120		